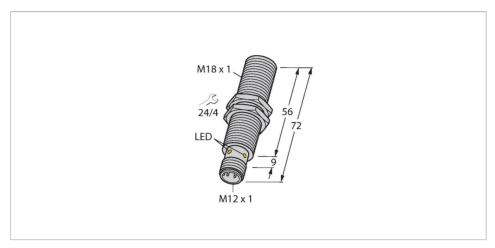


BI8-M18E-AP6X-H1141 Inductive sensor – With increased switching distance



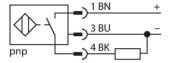
Technical data

Repeat accuracy≤ 2 % of full scaleTemperature drift≤ ± 10 %Hysteresis315 %Ambient temperature-25+70 °COperating voltage1030 VDCResidual ripple≤ 10 % U $_{ss}$ DC rated operational current≤ 200 mANo-load current≤ 15 mAResidual current≤ 0.1 mAIsolation test voltage≤ 0.5 kVShort-circuit protectionyes / CyclicVoltage drop at≤ 1.8 VWire breakage/Reverse polarity protectionyes / CompleteOutput function3-wire, NO contact, PNPSwitching frequency0.5 kHzDesignThreaded barrel,M18 × 1	Туре	BI8-M18E-AP6X-H1141
Mounting conditions Flush Secured operating distance ≤ (0,81 x Sn) mm Correction factors St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0 Repeat accuracy ≤ 2 % of full scale Temperature drift ≤ ± 10 % Hysteresis 315 % Ambient temperature -25+70 °C Operating voltage 1030 VDC Residual ripple ≤ 10 % U _s DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Ident. no.	4615011
Secured operating distance ≤ (0,81 x Sn) mm Correction factors St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0 Repeat accuracy ≤ 2 % of full scale Temperature drift ≤ ± 10 % Hysteresis 315 % Ambient temperature -25+70 °C Operating voltage 1030 VDC Residual ripple ≤ 10 % U _s DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Rated switching distance	8 mm
Correction factors $St37 = 1; AI = 0.3; stainless steel = 0.7; Ms = 0$ Repeat accuracy $\leq 2 \% \text{ of full scale}$ Temperature drift $\leq \pm 10 \%$ Hysteresis 315% Ambient temperature $-25+70 ^{\circ}\text{C}$ Operating voltage 1030 VDC Residual ripple $\leq 10 \% \text{ U}_{\text{s}}$ DC rated operational current $\leq 200 \text{ mA}$ No-load current $\leq 15 \text{ mA}$ Residual current $\leq 0.1 \text{ mA}$ Isolation test voltage $\leq 0.5 \text{ kV}$ Short-circuit protection yes / Cyclic Voltage drop at $\leq 1.8 \text{ V}$ Wire breakage/Reverse polarity protection yes / Complete Output function $3\text{-wire, NO contact, PNP}$ Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Mounting conditions	Flush
Repeat accuracy≤ 2 % of full scaleTemperature drift≤ ± 10 %Hysteresis315 %Ambient temperature-25+70 °COperating voltage1030 VDCResidual ripple≤ 10 % UsDC rated operational current≤ 200 mANo-load current≤ 15 mAResidual current≤ 0.1 mAIsolation test voltage≤ 0.5 kVShort-circuit protectionyes / CyclicVoltage drop at≤ 1.8 VWire breakage/Reverse polarity protectionyes / CompleteOutput function3-wire, NO contact, PNPSwitching frequency0.5 kHzDesignThreaded barrel,M18 × 1	Secured operating distance	≤ (0,81 x Sn) mm
Temperature drift ≤±10 % Hysteresis 315 % Ambient temperature -25+70 °C Operating voltage 1030 VDC Residual ripple ≤10 % U _{ss} DC rated operational current ≤200 mA No-load current ≤15 mA Residual current ≤0.1 mA Isolation test voltage ≤0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Hysteresis Ambient temperature -25+70 °C Operating voltage 1030 VDC Residual ripple ≤ 10 % U _s DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at Vire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Repeat accuracy	≤ 2 % of full scale
Ambient temperature -25+70 °C Operating voltage 1030 VDC Residual ripple ≤ 10 % U _s DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ∀ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Temperature drift	≤ ± 10 %
Operating voltage 1030 VDC Residual ripple ≤ 10 % U _s DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Hysteresis	315 %
Residual ripple ≤ 10 % U _{ss} DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Ambient temperature	-25+70 ℃
DC rated operational current ≤ 200 mA No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Operating voltage	1030 VDC
No-load current ≤ 15 mA Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Residual ripple	≤ 10 % U _{ss}
Residual current ≤ 0.1 mA Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	DC rated operational current	≤ 200 mA
Isolation test voltage ≤ 0.5 kV Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	No-load current	≤ 15 mA
Short-circuit protection yes / Cyclic Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Residual current	≤ 0.1 mA
Voltage drop at ≤ 1.8 V Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Isolation test voltage	≤ 0.5 kV
Wire breakage/Reverse polarity protection yes / Complete Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Short-circuit protection	yes / Cyclic
Output function 3-wire, NO contact, PNP Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Voltage drop at	≤ 1.8 V
Switching frequency 0.5 kHz Design Threaded barrel,M18 × 1	Wire breakage/Reverse polarity protection	yes / Complete
Design Threaded barrel,M18 × 1	Output function	3-wire, NO contact, PNP
-	Switching frequency	0.5 kHz
Dimensions 72 mm	Design	Threaded barrel,M18 × 1
72 mm	Dimensions	72 mm
Housing material Metal, CuZn, Chrome-plated	Housing material	Metal, CuZn, Chrome-plated

Features

- Threaded barrel, M18 x 1
- Chrome-plated brass
- Large sensing range
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- M12 x 1 male connector

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

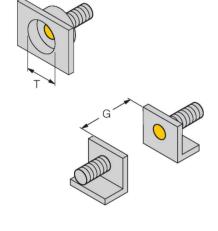


Technical data

Active area material	Plastic, PA12-GF30
Max. tightening torque housing nut	25 Nm
Electrical connection	Connector, M12 × 1
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description



Distance D	2 x B
Distance T	3 x B
Diameter active area B	Ø 18 mm

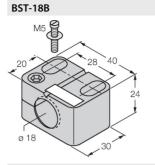


Accessories

QM-18 M24 x 1,5

6945102

Quick-mount bracket with dead-stop; material: Chrome-plated brass. Male thread M24 \times 1.5. Note: The switching distance of the proximity switches may change when using quick-mount brackets.



6947214

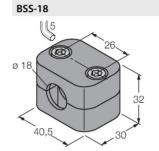
6901320

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



6945004

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene