



FT1A SmartAXIS

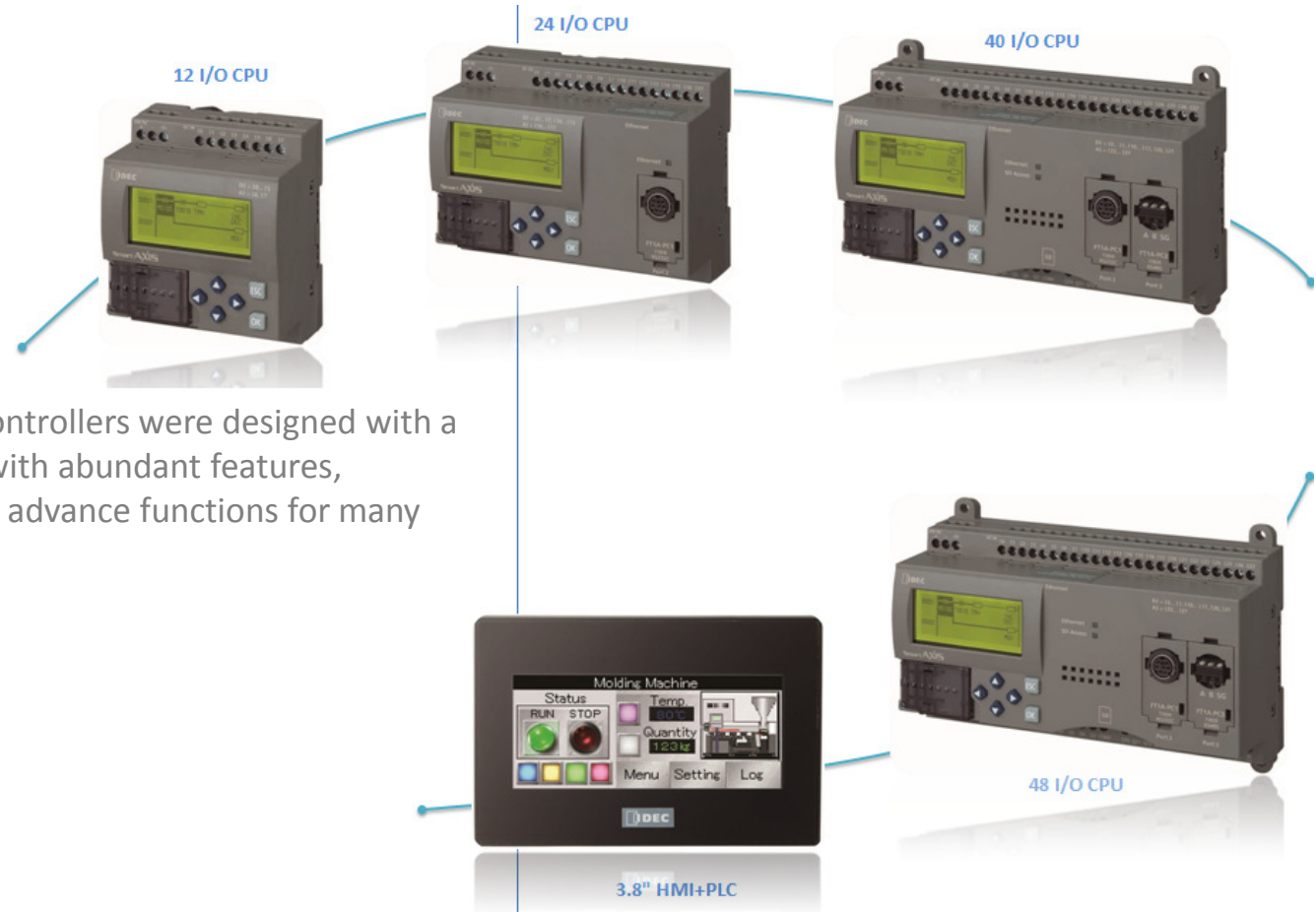


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What is FT1A SmartAXIS?

Performance. Value. Simple I/O Controls.



IDEC FT1A SmartAXIS controllers were designed with a focus to provide users with abundant features, competitive pricing and advance functions for many unique applications.

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Products Line-Up

	<p>12 I/O CPU with or without embedded LCD screen and keypad</p>
	<p>24 I/O CPU with or without embedded LCD screen and keypad</p>
	<p>40 I/O CPU with or without embedded LCD screen and keypad</p>
	<p>48 I/O CPU with or without embedded LCD screen and keypad</p>
	<p>3.8" HMI+PLC with embedded 12 I/O PLC</p>

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12 I/O CPU

Available in 24 VDC or 100-240 VAC power

Available with and without LCD

- **Non-LCD model** (SmartAXIS Lite)
 - Cost effective and tamperproof
- **LCD model** (SmartAXIS Pro)
 - Display critical system status

Embedded mini-B USB programming port

Optional memory cartridge.
Convenient method for OEM to update program without being in front of the PLC

8pt DC digital inputs

- DC power model
 - 2 inputs (I6 and I7) can be configured as 0-10VDC analog inputs (0-1000)
 - 4 Inputs can be configured 100KHz HSC

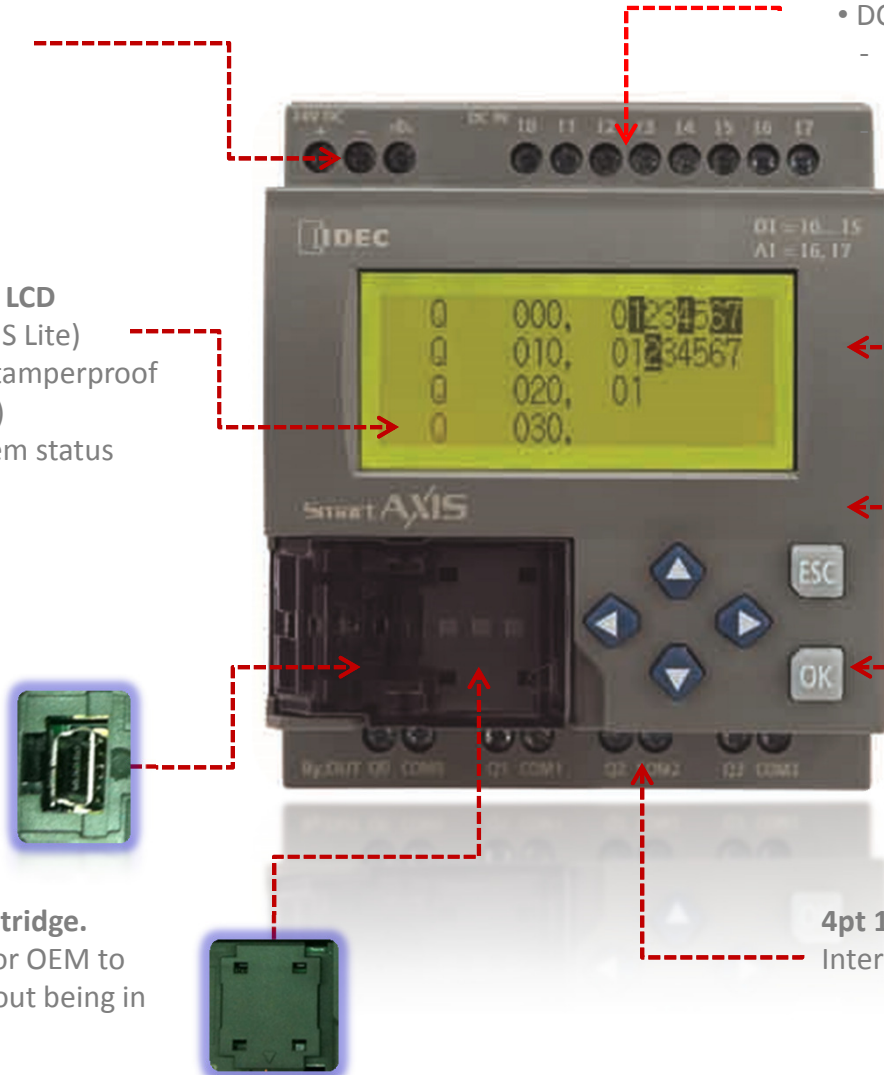
Embedded Real-Time Clock

For time based applications without the extra cost

Up to 12KB program memory More than efficient for simple and low I/O controls

Built-in Keypad (LCD model)
Access and control any PLC parameters

4pt 10 Amp Relay contacts.
Interposing relays are not required



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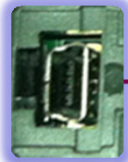
24 I/O CPU

Available in 24 VDC or 100-240 VAC power

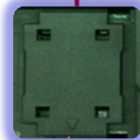
Available with and without LCD

- Non-LCD model (SmartAXIS Lite) Cost effective and tamperproof
- LCD model (SmartAXIS Pro) Display critical system status

Embedded mini-B USB programming port



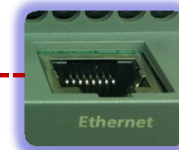
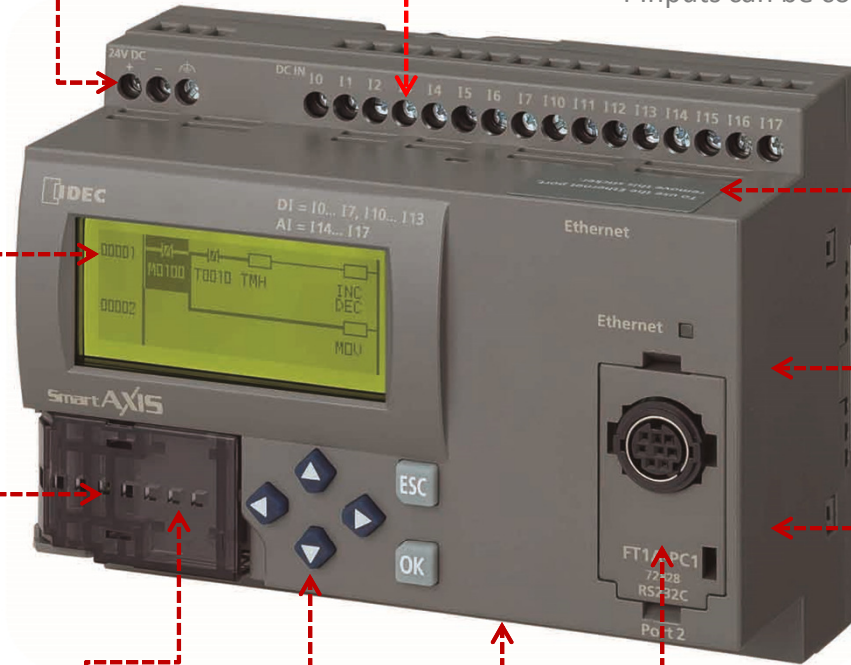
Optional memory cartridge. Convenient method for OEM to update program without being in front of the PLC



Built-in Keypad (LCD model) Access and control any PLC parameters

16pt DC digital inputs

- DC power model
 - 4 inputs (I14 to I17) can be configured as 0-10VDC analog inputs (0-1000)
 - 4 Inputs can be configured 100KHz HSC



Embedded RJ45 Ethernet Port

Embedded Real-Time Clock

For time based applications without the extra cost

Up to 48KB program memory More than efficient for simple and low I/O controls

Optional RS232C/485 Adapter Support Modbus RTU

8pt Relay contacts

4pt 10Amp
4pt 2Amp

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40 I/O CPU

Available in 24 VDC or 100-240 VAC power

Available with and without LCD

- Non-LCD model (SmartAXIS Lite) Cost effective and tamperproof
- LCD model (SmartAXIS Pro) Display critical system status

24pt DC digital inputs

- DC power model
 - 6 inputs (I22 and I27) can be configured as 0-10VDC analog inputs (0-1000)
 - 6 Inputs can be configured 100KHz HSC

Embedded mini-B USB programming port

Optional memory cartridge. Convenient method for OEM to update program without being in front of the PLC

Built-in Keypad (LCD model) Access and control any PLC parameters

16pt Relay or Transistor/Relay Outputs Type
Relay type – 4pt 10A, 12pt 2A
Trans. Type – 4pt 10A, 8pt 2A, 4pt Transistor

Embedded RJ45 Ethernet Port

Embedded Real-Time Clock For time based applications without the extra cost

Up to 48KB program memory More than efficient for simple and low I/O controls

2 Optional RS232C/485 Adapter Supports Modbus RTU

Embedded SD Memory slot

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48 I/O CPU

Available in 24 VDC or 100-240 VAC power

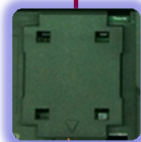
Available with and without LCD

- **Non-LCD model** (SmartAXIS Lite) Cost effective and tamperproof
- **LCD model** (SmartAXIS Pro) Display critical system status

Embedded mini-B USB programming port

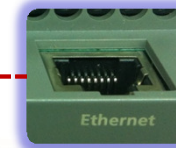


Optional memory cartridge. Convenient method for OEM to update program without being in front of the PLC



30pt DC digital inputs

- DC power model
 - 8 inputs (I26 and I35) can be configured as 0-10VDC analog inputs (0-1000)
 - 6 Inputs can be configured 100KHz HSC



Embedded RJ45 Ethernet Port

Embedded Real-Time Clock
For time based applications without the extra cost

Up to 48KB program memory
More than efficient for simple and low I/O controls

2 Optional RS232C/485 Adapter
Supports Modbus RTU



Embedded SD Memory slot

Built-in Keypad (LCD model)
Access and control any PLC parameters

19pt Transistor Outputs
18pt 300mA Transistor Sink or Source Output
Supports 2pt 100Khz high speed outputs

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FT1A Controller Highlights



Smart LCD/Keypad

- Max. 24 digits x 8 lines
- ON/OFF backlight controls
- 50 Customizable Alarm and Dynamic Messages
- Support Scrolling and Flashing
- Display Operation Menu
- Display and Edit PLC Parameters
- Display I/O Status
- Display Vertical/Horizontal Bar Graph
- Ladder Program Monitors and Controls



Ethernet Port

- Upload, Download, Monitor PLC program
- Supports Static or DHCP
- Supports Modbus TCP/IP
 - Client (Master)
 - Servers (Slave)



SD Memory Card

- Data logging
- Saved data can be retrieved over Ethernet



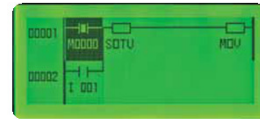
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FT1A Controller Highlights



- **Embedded Real Time Clock**
 - Support Daylight Saving Time for US, Canada, Europe, Australia or User configurable



- **Ladder Monitors and Controls**
 - PLC ladder can be displayed and controlled on the FT1A



- **10 Amp Relay Contacts**
 - All FT1A controllers are quipped with 4pt 10Amp Relay contacts
 - Interposing relays not required

- **Built-in 0-10V Analog Inputs**
 - All FT1A controllers are quipped with 2 to 8pt Analog Inputs
 - 0-1000 10-bit Resolution



- **Fast Processing Speed**
 - 950usec/1000 instructions compare with 1.16ms for FC5A All-In-One CPU
 - FT1A execute Advanced instructions even faster than FC5A Slim CPU
- **100 KHz High Speed Counters**
 - Each FT1A is equipped with 4 or 6 HSC



- **USB Maintenance Port**
 - Every FT1A controller is equipped with standard USB mini-B port
 - Special cable not required



- **100 KHz High Speed Outputs**
 - 40 I/O and 48 I/O CPU is equipped with 2pt 100KHz outputs
 - Support PULS, RAMP, PWM, ZRN

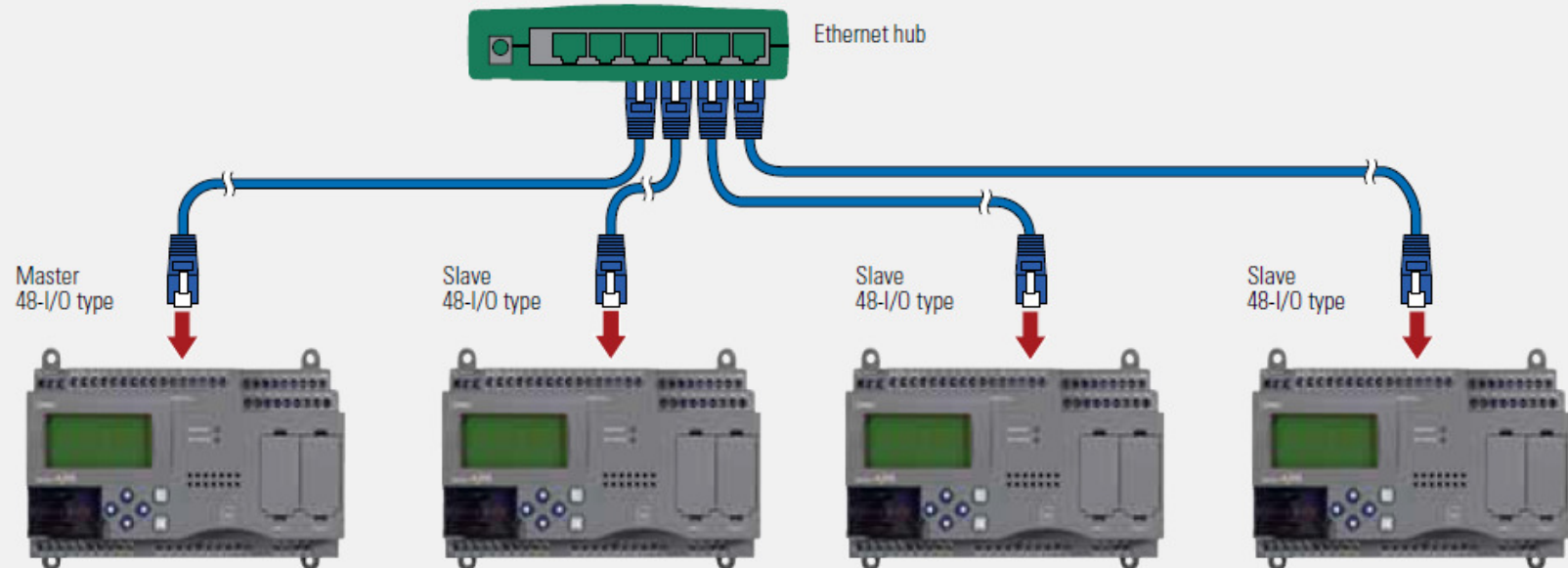
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FT1A Controller Highlights

■ Remote I/O

The FT1A remote I/O, available in all Ethernet-capable modules, enables you to expand the number of inputs and outputs by simply connecting separate FT1A modules via Ethernet as remote I/O slaves. The FT1A remote I/O can monitor and control a total of 192 points of I/O.



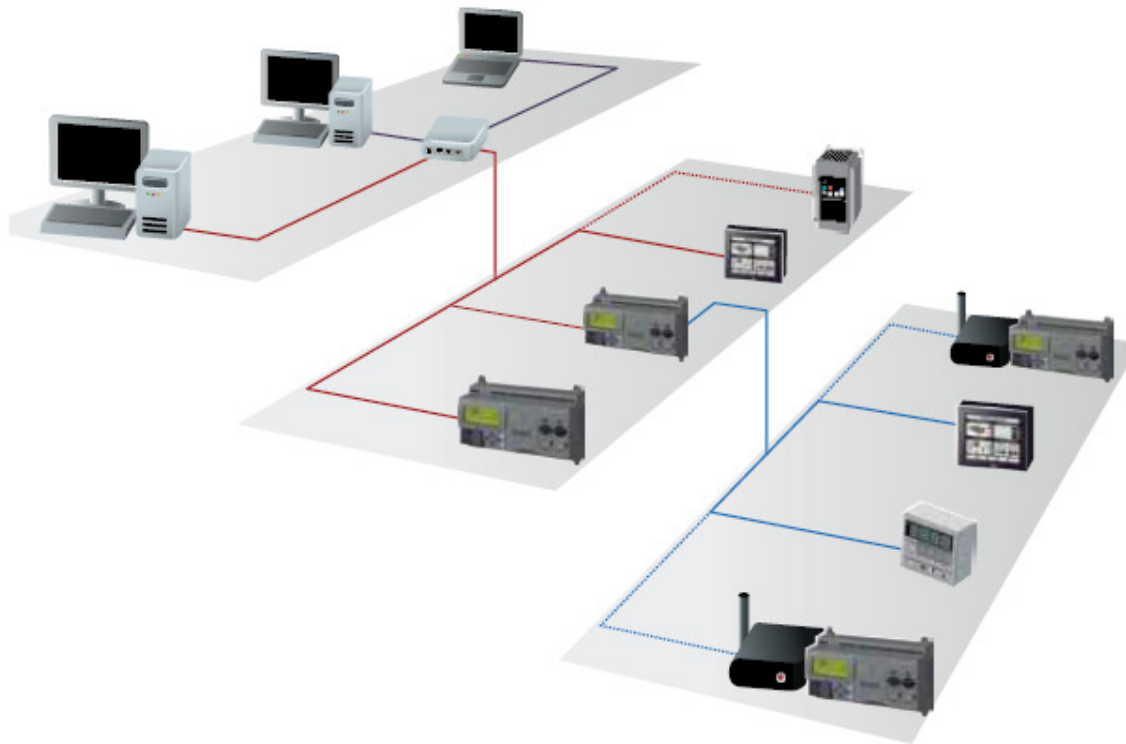
48-I/O type (master) + 48-I/O type (slave) + 48-I/O type (slave) + 48-I/O type (slave) = 192 I/O
(30 inputs, 18 outputs) + (30 inputs, 18 outputs) + (30 inputs, 18 outputs) + (30 inputs, 18 outputs) = 120 inputs, 72 outputs

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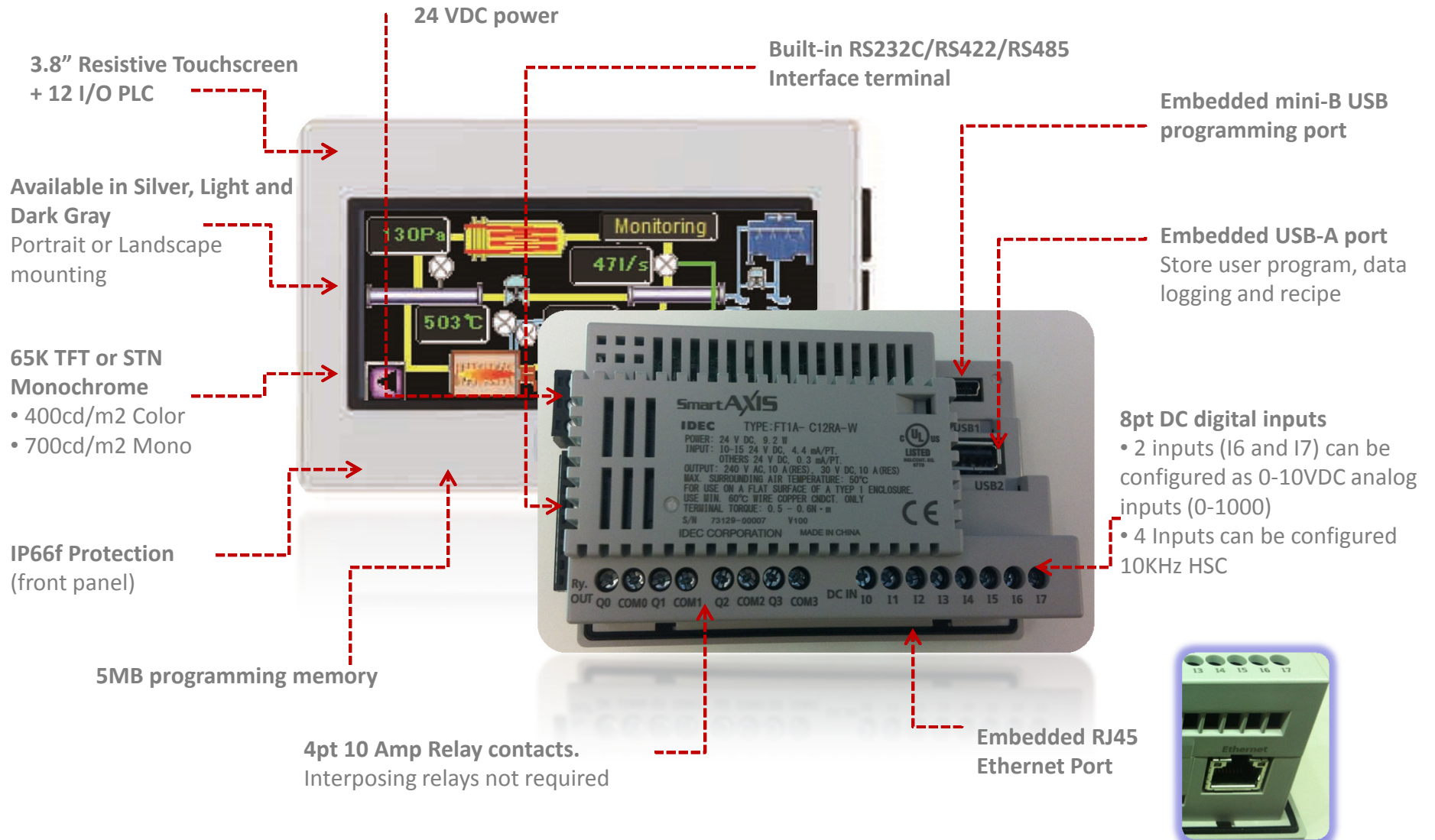
FT1A Controller Highlights

- **Modbus TCP and RTU**
 - All FT1A 24, 40 and 48 I/O CPU supports Modbus TCP Client/Server and Modbus RTU Master/Slave



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SmartAXIS Touch



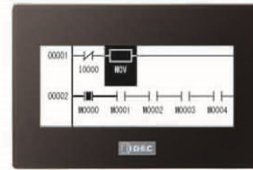
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FT1A Touch Highlights



- **Embedded Real Time Clock**
 - Support Daylight Saving Time for US, Canada, Europe, Australia or User configurable



- **Ladder Monitors and Controls**
 - Internal PLC program can be monitored and controlled on the FT1A Touch 3.8" display



- **10 Amp Relay Contacts**
 - FT1A Touch is quipped with 4pt 10Amp Relay contacts
 - Interposing relays not required



- **Convenient Program Updates**
 - Project files can be easily transferred between a USB memory stick and the FT1A Touch.

- **Built-in 0-10V Analog Inputs**
 - FT1A Touch has embedded 2pt 0-10VDC analog inputs
 - 0-1000 10-bit Resolution



- **10 KHz High Speed Counters**
 - Two of the 8 digital inputs can be configured as high speed counters with maximum of 10 KHz frequency.



- **USB Maintenance Port**
 - Every FT1A is equipped with standard USB mini-B port
 - Special cable is not required



- **Data Logging**
 - Critical data can be saved and logged into a USB memory stick & retrieved over Ethernet.

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FT1A Touch Highlights

- **Modbus TCP or RTU**

- The Ethernet port on FT1A Touch can be configured as Modbus TCP Client (master) or Server (slave)
- The RS485/RS232C can be configured as Modbus RTU Master or Slave



FT1A Touch Highlights

- FT1A Touch can also be configured to communicate with other PLCs

- **Supported PLCs**

- IDEC PLCs (Serial/Ethernet)
- Siemens S7-1200 (Ethernet)
- Automation Direct
 - DL205/405
 - Ethernet
- Mitsubishi
 - FX3U (Ethernet)
 - FX (Link)
 - Q/QnA (Ethernet)
- Omron
 - CS1/CJ (Ethernet)
- Others
 - Keyence
 - Yaskawa
 - Fuji
 - Hitachi
 - Yokogawa



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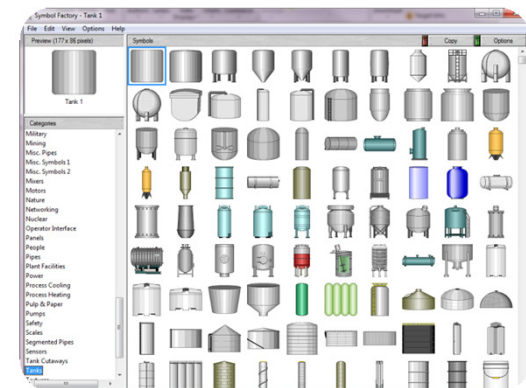
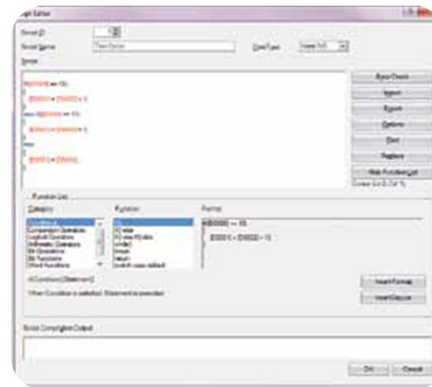
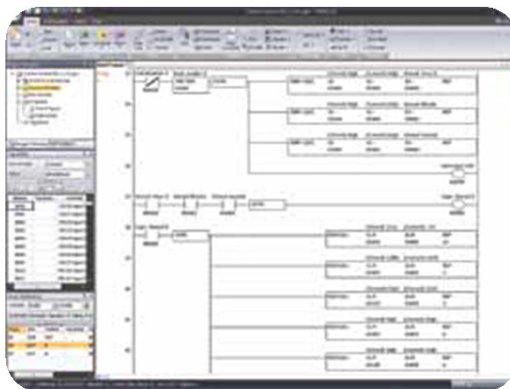


Easy to Program

- FT1A SmartAXIS series is programmable using WindLDR and WindO/I-NV3 software (Part of Automation Organizer suite)
- Programmable in 3 languages
 - Ladder
 - Function Block Diagram
 - SCRIPT

 Automation Organizer

 WindLDR  WindO/I-NV3



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Worldwide Approvals

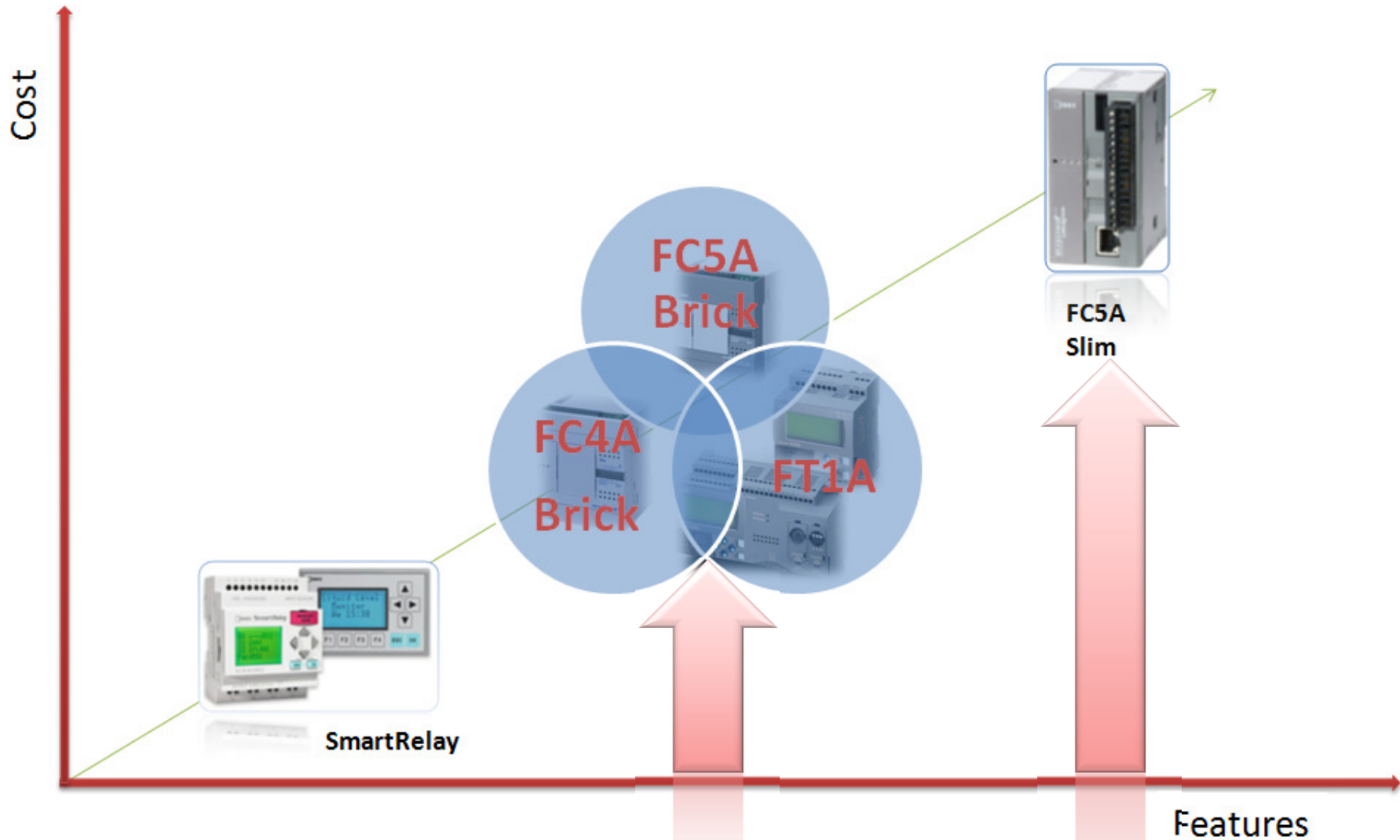
- cULus
- CE
- Class I Division 2 for hazardous locations
- ABS approved for marine applications
- FT1A Touch
 - IP66f (watertight, oiltight)
 - NEMA 4X (indoor only), 13



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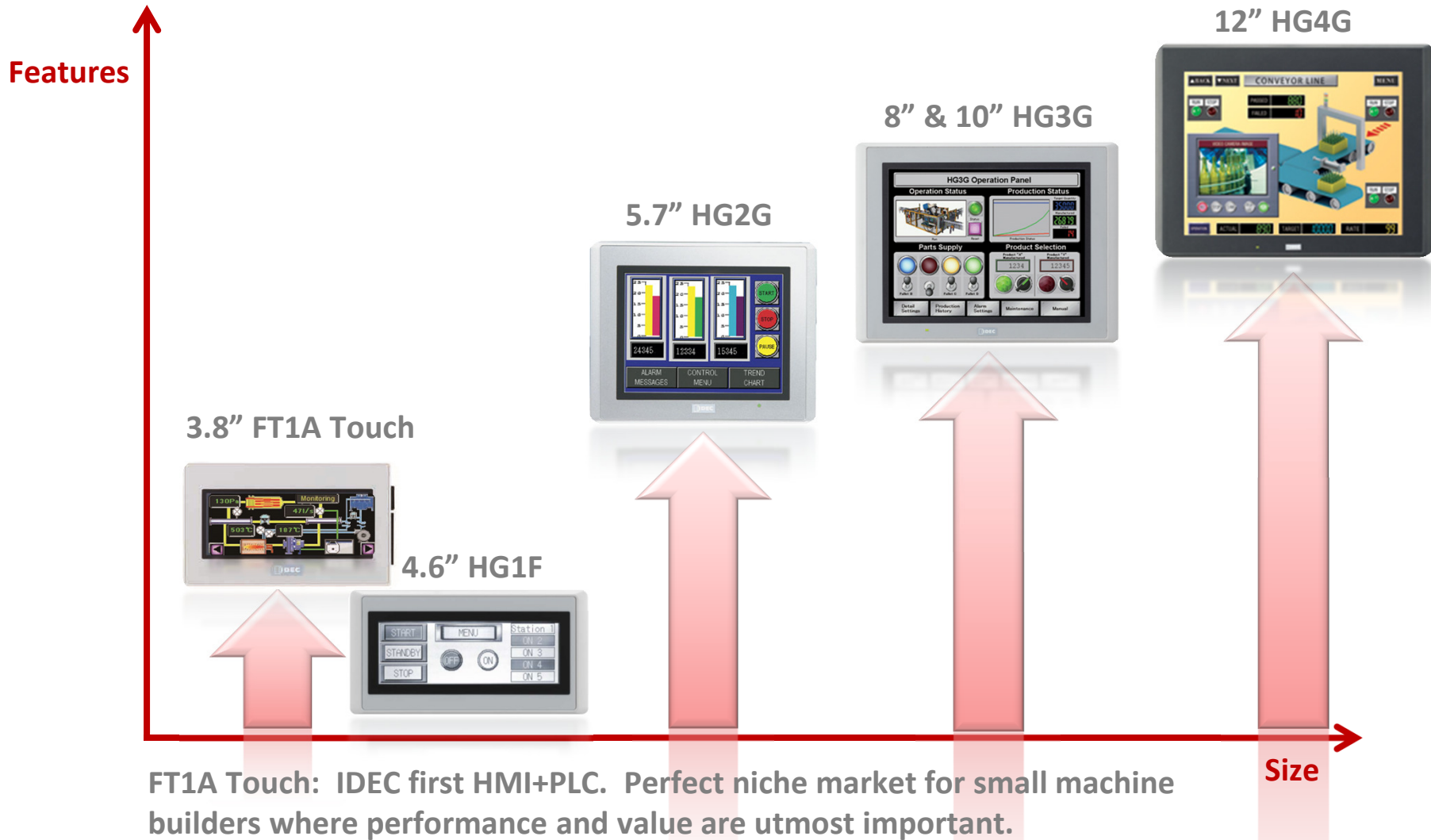
FT1A Controllers Market Position



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Products Positioning



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Part Numbers and List Price

12 I/O CPU	Part Number	Description	List Price
	FT1A-H12RC	12 I/O CPU AC power with LCD/keypad	\$155
	FT1A-H12RA	12 I/O CPU 24 VDC power with LCD/keypad	\$155
	FT1A-B12RC	12 I/O CPU AC power without LCD/keypad	\$135
	FT1A-B12RA	12 I/O CPU 24 VDC power without LCD/keypad	\$135

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Part Numbers and List Price

24 I/O CPU	Part Number	Description	List Price
	FT1A-H24RC	24 I/O CPU AC power with LCD/keypad	\$345
	FT1A-H24RA	24 I/O CPU 24 VDC power with LCD/keypad	\$345
	FT1A-B24RC	24 I/O CPU AC power without LCD/keypad	\$315
	FT1A-B24RA	24 I/O CPU 24 VDC power without LCD/keypad	\$315

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Part Numbers and List Price

40 I/O CPU	Part Number	Description	List Price
	FT1A-H40RC	40 I/O CPU AC power with LCD/keypad, Relay Outputs	\$399
	FT1A-H40RKA	40 I/O CPU 24 VDC power with LCD/keypad, Relay/Transistor Sink	\$389
	FT1A-H40RSA	40 I/O CPU AC power without LCD/keypad, Relay/Transistor Source	\$360
	FT1A-B40RC	40 I/O CPU VDC power without LCD/keypad, Relay Outputs	\$360
	FT1A-B40RKA	40 I/O CPU AC power without LCD/keypad, Relay/Transistor Sink	\$360
	FT1A-B40RSA	40 I/O CPU AC power without LCD/keypad, Relay/Transistor Source	\$360

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Part Numbers and List Price

48 I/O CPU	Part Number	Description	List Price
	FT1A-H48KC	48 I/O CPU AC power with LCD/keypad, Transistor Sink Outputs	\$450
	FT1A-H48SC	48 I/O CPU AC power with LCD/keypad, Transistor Source Outputs	\$450
	FT1A-H48KA	48 I/O CPU DC power with LCD/keypad, Transistor Sink Outputs	\$450
	FT1A-H48SA	48 I/O CPU DC power with LCD/keypad, Transistor Source Outputs	\$450
	FT1A-B48KC	48 I/O CPU AC power without LCD/keypad, Transistor Sink Outputs	\$420
	FT1A-B48SC	48 I/O CPU AC power without LCD/keypad, Transistor Source Outputs	\$420
	FT1A-B48KA	48 I/O CPU DC power without LCD/keypad, Transistor Sink Outputs	\$420
	FT1A-B48SA	48 I/O CPU DC power without LCD/keypad, Transistor Source Outputs	\$420

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Part Numbers and List Price

FT1A Touch	Part Number	Description	List Price
	FT1A-M12RA-W	3.7" HMI+PLC Monochrome, Light Gray Bezel	\$349
	FT1A-M12RA-B	3.7" HMI+PLC Monochrome, Dark Gray Bezel	\$349
	FT1A-M12RA-S	3.7" HMI+PLC Monochrome, Silver Bezel	\$349
	FT1A-C12RA-W	3.8" HMI+PLC 65K color TFT, Light Gray Bezel	\$399
	FT1A-C12RA-B	3.8" HMI+PLC 65K color TFT, Dark Gray Bezel	\$399
	FT1A-C12RA-S	3.8" HMI+PLC 65K color TFT, Silver Bezel	\$399

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Starter Kits

CPU Type	Part Number	Description	List Price
12 I/O	KIT-SMART-12-HAC	SmartAXIS Starter Kit 12I/O AC with display/keypad	\$199
	KIT-SMART-12-BAC	SmartAXIS Starter Kit 12I/O AC	\$179
	KIT-SMART-12-HDC	SmartAXIS Starter Kit 12I/O DC with display/keypad	\$219
	KIT-SMART-12-BDC	SmartAXIS Starter Kit 12I/O DC	\$199
24 I/O	KIT-SMART-24-HAC	SmartAXIS Starter Kit 24I/O AC with display/keypad	\$359
	KIT-SMART-24-BAC	SmartAXIS Starter Kit 24I/O AC	\$329
	KIT-SMART-24-HDC	SmartAXIS Starter Kit 24I/O DC with display/keypad	\$359
	KIT-SMART-24-BDC	SmartAXIS Starter Kit 24I/O DC	\$329
40 I/O	KIT-SMART-40-HAC-R	SmartAXIS Starter Kit 40I/O AC with display/keypad	\$419
	KIT-SMART-40-BAC-R	SmartAXIS Starter Kit 40I/O AC	\$375
	KIT-SMART-40-HDC-RK	SmartAXIS Starter Kit 40I/O DC with display/keypad Sink	\$399
	KIT-SMART-40-HDC-RS	SmartAXIS Starter Kit 40I/O DC with display/keypad Source	\$375
	KIT-SMART-40-BDC-RK	SmartAXIS Starter Kit 40I/O DC Sink outputs	\$399
	KIT-SMART-40-BDC-RS	SmartAXIS Starter Kit 40I/O DC Source outputs	\$375

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Starter Kits

CPU Type	Part Number	Description	List Price
48 I/O	KIT-SMART-48-HAC-K	SmartAXIS 48IO Starter Kit AC with display/keypad Sink	\$469
	KIT-SMART-48-BAC-K	SmartAXIS 48IO Starter Kit AC Sink outputs	\$435
	KIT-SMART-48-HAC-S	SmartAXIS 48IO Starter Kit AC with display/keypad Source	\$469
	KIT-SMART-48-BAC-S	SmartAXIS 48IO Starter Kit AC Source outputs	\$435
	KIT-SMART-48-HDC-K	SmartAXIS 48IO Starter Kit DC with display/keypad Sink	\$469
	KIT-SMART-48-BDC-K	SmartAXIS 48IO Starter Kit DC Sink outputs	\$435
	KIT-SMART-48-HDC-S	SmartAXIS 48IO Starter Kit DC with display/keypad Source	\$469
	KIT-SMART-48-BDC-S	SmartAXIS 48IO Starter Kit DC Source outputs	\$435
SmartAXIS Touch	KIT-TOUCH-MW	SmartAXIS Touch Starter Kit Monochrome Light bezel	\$375
	KIT-TOUCH-MB	SmartAXIS Touch Starter Kit Monochrome Dark bezel	\$375
	KIT-TOUCH-MS	SmartAXIS Touch Starter Kit Monochrome Silver bezel	\$375
	KIT-TOUCH-CW	SmartAXIS Touch Starter Kit 65K color TFT Light bezel	\$415
	KIT-TOUCH-CB	SmartAXIS Touch Starter Kit 65K color TFT Dark bezel	\$415
	KIT-TOUCH-CS	SmartAXIS Touch Starter Kit 65K color TFT Silver bezel	\$415

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