

The operator is able to check the main causes of the system stop and failure, using the same LEDs used for visualising the functions. For Receiver:

Function	Status	Meaning	LED
Normal operation	TEST (red ON)	Light curtain being tested, the OSSD status shall be OFF	
	Emission (OSSD ON) (green ON)	Light curtain working and in normal operating conditions	
	Interruption (OSSD OFF) (red ON)	Light curtain working and in safety block conditions.	
Function	Type	Check and repair	LED
Error status	OSSD error (yellow and red BLINKING)	Check OSSD connections; make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact DATASENSOR	
	Internal error (red ON yellow BLINKING)	Switch OFF and switch ON the supply circuit; if the failure continues contact DATASENSOR	
	Optical error (red ON yellow BLINKING)	Reset. If the failure continues contact DATASENSOR	
	No power supply (LEDs OFF)	Check connections and input voltage correct value. If the failure continues contact DATASENSOR	

For Emitter:

Function	Status	Meaning	LED
Normal operation	Test (green ON)	Light curtain being tested, the OSSD status shall be OFF	
	Emission (green ON yellow ON)	Light curtain working and in normal operating conditions	
Function	Type	Check and repair	LED
Error status	Internal error (green ON yellow BLINKING)	Switch OFF and switch ON the supply circuit; if the failure continues contact DATASENSOR	
	Optical error (green ON yellow blinking)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSOR.	
	No power supply (LEDs OFF)	Check connections and input voltage correct value. If the failure continues contact DATASENSOR	

DECLARATION OF CONFORMITY

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WARRANTY

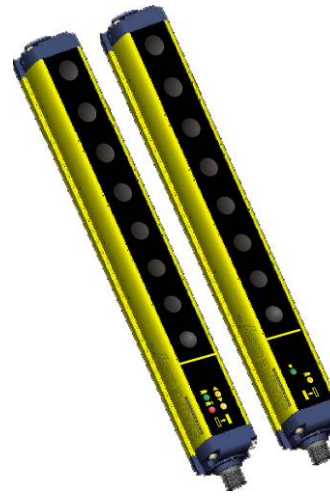
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DATASENSOR

SG2-B SERIES



Safety light curtains with infrared beams

QUICK GUIDE

SAFETY INFORMATION



The following points must be observed for a correct and safe use of the safety light curtains of the SG2 series:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per par. 1.1.3 of the manual included in the CD supplied and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out only by qualified personnel, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in the applicable Standards.
- The safety light curtain must be securely installed so that access to the dangerous zone is not possible without interrupting the beams (see section 2 "Installation mode").
- The personnel operating in the dangerous area must be well trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST/RESET button must be located outside the protected area as the operator must check the protected area during all Test and Reset operations.
- Please carefully read the instructions for the correct functioning before powering the light curtain.


Precautions to be observed for the choice and installation of the device



Make sure that the protection level assured by the SG2 device (Type 2) is compatible with the real danger level of the machine to be controlled, according to EN 954-1 and EN 13849-1.

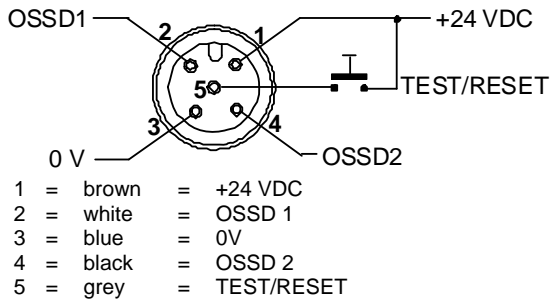
- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.
- The ESPE must be installed in a room complying with the technical characteristics indicated in chapter 10 "Technical data" of the manual included in the CD supplied.
- Do not place the device near intense and/or flashing light sources and, in particular, close to receiving unit front surface.

- The presence of intense electromagnetic disturbances could jeopardise device operation. This condition has to be carefully evaluated with the support of the DATASENSOR Technical service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.

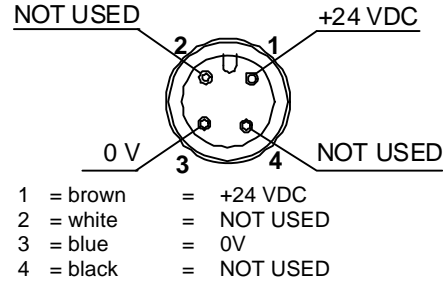

The failure to respect the safety distance reduces or cancels ESPE the protection function.
 For more detailed information about calculation of safety distance, please refer to the complete manual contained in the CD supplied.

CONNECTIONS

RECEIVER (RX)



EMITTER (TX)



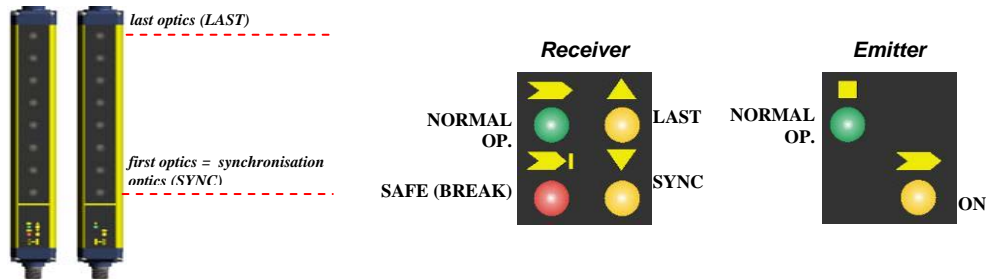
ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain.

A good alignment prevents output instability caused by dust or vibrations.

The alignment is perfect if the optical axes of the first and the last emitting unit beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the first after the connector. SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.



Signals are clearly identified through symbols allowing immediate reading, independent of bars directions. A short description of the signalling LEDs is necessary to avoid misunderstandings.

Two yellow LEDs (▲ LAST, ▼ SYNC) on SG2-B receiver, facilitates the alignment procedure. During standard operation, the LEDs indicate the safety light curtain status, as shown in the table.

Correct alignment procedure

The light curtain alignment can be effected only after having completed the mechanical installation and the electrical connections. The following procedure has to be followed:

- Check the green LED (■) and the yellow LED (➡) on the TX unit. If ON, the emitter is running correctly;
- Verify that the sensitive area from the safety light curtain is free;
- Verify that one of the following conditions is present on the RX unit:

STANDARD CONDITION - NORMAL OP.

- Green LED (➡) ON and red LED (➡|) OFF. Both yellow LEDs (▲, ▼) are OFF. Units are aligned.

STOP CONDITION - SAFE (BREAK)

- Green LED (➡) OFF and red LED (➡|) ON.
- The status of both yellow LEDs (▲, ▼) does not matter. Units are not aligned.
- Continue with the following steps to pass from condition 2 to condition 1:
 - Keep the receiver in a steady position and set the emitter until the yellow LED (▼ SYNC) is OFF. This condition shows the effective alignment of the first synchronisation beam.
 - Rotate the emitter, pivoting on the lower optics axis, until the yellow LED (▲ LAST) is OFF. Under these conditions, the SAFE LED shall turn ON.

NOTE: Ensure that the green LED (➡) is steady ON.

- Delimit the area in which the green LED (➡) is steady through some micro adjustments - for the first and then for the second unit - then place both units in the centre of this area.
- Fix the two units firmly using brackets.
 - Verify that the green LED (➡) on the RX unit is ON and beams are not interrupted, then verify that the red LED (➡|) turns ON if even one single beam is interrupted (condition where an object has been detected).
 - This verification shall be made with the special cylindrical "Test Piece" having a size suitable to the resolution of the device used.

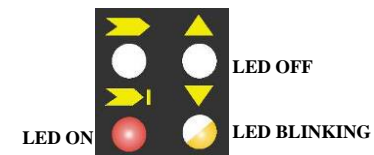
NOTE: Passing the Test Piece along the whole sensitive area and at any distance from the two units, the red LED (➡|) shall be always ON and never change status.

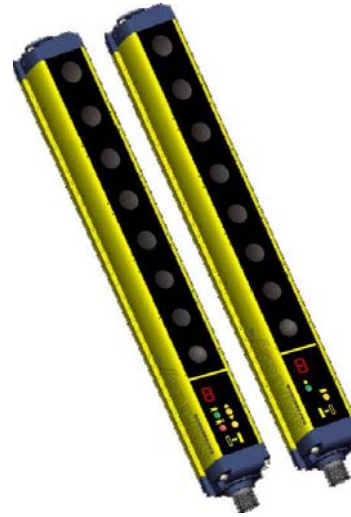
A daily test is recommended.

DIAGNOSTIC FUNCTIONS

The operator can visualise the operating condition of the light curtains through the four LEDs positioned on the receiver unit and two LEDs on the emitter unit.

The figure below shows all signalling LEDs modes: OFF, ON and BLINKING.





DATASENSOR

SG2-E SERIES
extended



Safety light curtains with infrared beams

QUICK GUIDE

SAFETY INFORMATION



The following points must be observed for a correct and safe use of the safety light curtains of the SG2 series:

- The stopping system of the machine must be electrically controlled.
- This control system must be able to stop the dangerous movement of the machine within the total machine stopping time T as per par. 1.1.3 of the manual included in the CD supplied and during all working cycle phases.
- Mounting and connection of the safety light curtain must be carried out only by qualified personnel, according to the indications included in the special sections (refer to sections 2; 3; 4; 5) and in respect to the applicable Standards.
- The safety light curtain must be securely installed so that access to the dangerous zone is not possible without interrupting the beams.
- The personnel operating in the dangerous area must be well-trained and must have adequate knowledge of all the operating procedures of the safety light curtain.
- The TEST and RESET/RESTART buttons must be located outside the protected area as the operator must check the protected area during all Test and Restart operations.
- Please carefully read the instructions for the correct functioning before powering the light curtain.

Precautions to be observed for the choice and installation of the device



Make sure that the protection level assured by the SG2 device (Type 2) is compatible with the real danger level of the machine to be controlled, according to EN 954-1 and EN 13849-1.

- The outputs (OSSD) of the ESPE must be used as machine stopping devices and not as command devices. The machine must have its own START command.
- The dimension of the smallest object to be detected must be larger than the resolution level of the device.
- The ESPE must be installed in a room complying with the technical characteristics indicated in section 10 "Technical data" of the manual included in the CD supplied.
- Do not place the device near intense and/or flashing light sources and, in particular, close to receiving unit front surface.

DECLARATION OF CONFORMITY


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DATASENSOR S.p.A. warrants its products to be free from defects.
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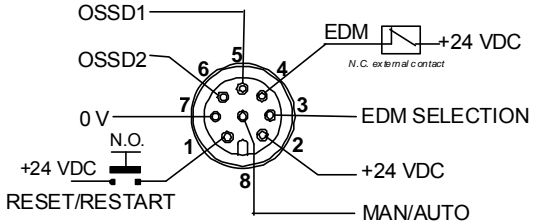
- The presence of intense electromagnetic disturbances could jeopardise device operation. This condition has to be carefully evaluated with the support of the DATASENSOR Technical service.
- The operating distance of the device can be reduced in presence of smog, fog or airborne dust.
- A sudden change in environment temperature, with very low minimum peaks, can generate a small condensation layer on the lenses and so jeopardise functioning.
- Reflecting surfaces near the safety light curtain light beam (above, under or lateral) can cause passive reflections that can jeopardise functioning.
- The safety device must be installed at a distance which is major or equal to the **minimum safety distance S** to ensure that the operator can not reach the dangerous area until the moving dangerous object has been blocked by the ESPE.



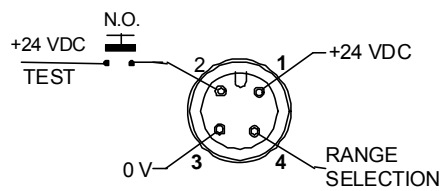
*The failure to respect the safety distance reduces
or cancels ESPE the protection function.
For more detailed information about calculation of safety distance,
please refer to the complete manual contained in the CD supplied.*

CONNECTIONS

RECEIVER (RX)



EMITTER (TX)



- 1 = white = RESET / RESTART(*)
- 2 = brown = +24 VDC
- 3 = green = EDM SELECTION
- 4 = yellow = EDM
- 5 = grey = OSSD 1
- 6 = pink = OSSD 2
- 7 = blue = 0 V
- 8 = red = MANUAL/AUTOMATIC RESTART

- 1 = brown = +24 VDC
- 2 = white = TEST
- 3 = blue = 0V
- 4 = black = RANGE SELECTION

(*) automatic RESTART → RESET function
 manual RESTART → RESET/RESTART function

ALIGNMENT PROCEDURE

The alignment between the emitting and the receiving units is necessary to obtain the correct functioning of the light curtain.

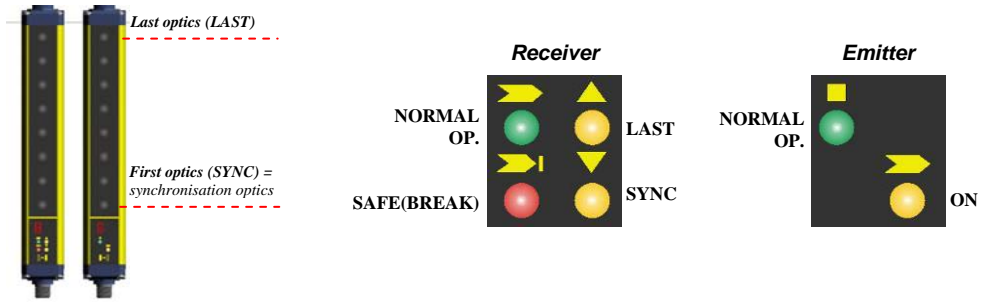
A good alignment prevents output instability caused by dust or vibrations.

The alignment is perfect if the optical axes of the first and the last emitting unit beams coincide with the optical axes of the corresponding elements of the receiving unit.

The beam used to synchronise the two units is the first after the connector. SYNC is the optics connected with this beam and LAST is the optics connected to the last beam after the SYNC unit.

For Emitter:

Function	Status	Meaning	LED	DIGIT
Normal operation	TEST (green ON)	Light curtain being tested, the OSSD status on the receiver shall be OFF		
	Emission (rated range) (green ON yellow ON)	Light curtain working and in normal operating conditions		
	Emission (reduced range) (green ON yellow ON)	Light curtain working in normal operating conditions		
Function	Type	Check and repair	LED	DIGIT
Error status	Internal error (green ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSOR		
	Optical error (green ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSOR		
	No power supply (LEDs OFF)	Check connections and input correct value. If the failure continues contact DATASENSOR		



Signals are clearly identified through symbols allowing immediate reading, independent of bars directions. A short description of the signalling LEDs is necessary to avoid misunderstandings.

Two yellow LEDs (▲ LAST, ▼ SYNC) on SG2-E receiver, facilitates the alignment procedure. During standard operation, the LEDs indicate the safety light curtain status, as shown in the table.

Correct alignment procedure

The light curtain alignment can be effected only after having completed the mechanical installation and the electrical connections. The following procedure has to be followed:

NOTE: SG2-E is equipped with a system which informs the user on the alignment obtained. The alignment function can be activated when powering the device, by keeping the normally open RESET/RESTART contact closed for at least 0.5 seconds.

Display	LED ➡ NORMAL OP.	LED ➡ SAFE (BREAK)	LED yellow ▼ SYNC	LED yellow ▲ LAST	Condition	Alignment Status
	OFF	ON	ON	ON	Sync NOK Last NOK	NO align.
			OFF	ON	Sync OK Last NOK	
			OFF	OFF	Sync OK Last OK Middle optics NOK	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 0 and 25%	MINIMUM align.
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 25 and 50%	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 50 and 75%	
	ON	OFF	OFF	OFF	Each beam is over the min. operating threshold and the number of beam over the threshold is included between 75 and 100%	MAXIMUM align.

- A** Keep the receiver in a steady position and set the emitter until the yellow LED (▼ SYNC) is OFF. This condition shows the effective alignment of the first beam (synchronisation beam).
- B** Rotate the emitter, pivoting on the lower optics axis, until the yellow LED (▲ LAST) is OFF.

NOTE: Ensure that the green LED (➡ NORMAL OP.) is steady ON.

- C** Delimit the area in which the green LED (➡) is steady through some micro adjustments - for the first and then for the second unit - so to have the maximum alignment (4) and then place both units in the centre of this area.

- D** Fix the two units firmly using brackets.

Verify that the green LED (➡) on the RX unit is ON and beams are not interrupted, then verify that the red LED turns ON if even one single beam is interrupted (➡I, condition where an object has been detected).

This verification shall be made with the special cylindrical "Test Piece" having a size suitable to the resolution of the device used.

- E** Switch OFF and ON the device in standard operating mode.

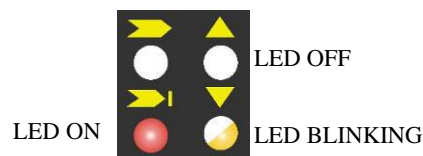
The alignment level is monitored also during device normal operation mode via display (see chapter 7.2 on the manual inside of the attached CD-ROM).

Once the curtain has been aligned and correctly fastened, the display signal is useful both to check the alignment and show a change in the environmental conditions (occurrence of dust, light disturbance and so on) via signal level monitoring.

DIAGNOSTICS FUNCTION

The operator can visualise the operating condition of the light curtains thanks to a one-digit display positioned on both the RX and TX unit.

SG2-E also has four LEDs on the RX unit and two LEDs on the TX unit. The figure below shows all signalling LEDs modes: OFF, ON and BLINKING.



The operator can evaluate the main causes of the system stopping or failure using the 7-segment display and LEDs used to visualise the functions. For Receiver:

Function	Status	Meaning	LED	DIGIT
Normal operation	Alignment	Check "ALIGNMENT TABLE". For more detailed information refer to the Instruction manual inside the CD-ROM		A
	TEST (red ON)	Light curtain being tested, the OSSD status must be OFF		
	Emission (OSSD ON) (green ON)	Light curtain working and in normal operating conditions		
	Interruption (OSSD OFF) (red ON)	Light curtain working and in safety block conditions.		
	Interlock Beams free (red ON yellow ON)	Interlock curtain waiting for restart. OSSD status must be OFF		!
	Interlock Beams interrupted (red ON yellow ON)	Light curtain interlocked, OSSD status must be OFF		
	Signal level	Minimum (1 bar) Medium (2 bars) Maximum (3 bars)		
	EDM enabled	EDM function is selected		
Function	Type	Check and repair	LED	DIGIT
Error status	OSSD error (red ON)	Check OSSD connections. Make sure that they are not in contact with one another or with the supply cables, then Reset. If the failure continues contact DATASENSOR		F0
	Internal error (red ON)	Switch OFF and switch ON the power supply circuit. If the failure continues contact DATASENSOR		FU
	Optical error (red ON)	Reset. If the failure continues contact DATASENSOR		Fb
	EDM error (red ON)	Check EDM connections and lines. If the failure continues contact DATASENSOR		Ff
	Restart selection error (red ON)	Check the man/auto restart connection. If the failure continues contact DATASENSOR		Ff
	No power supply (LEDs OFF)	Check connections and input voltage value. If the failure continues contact DATASENSOR		